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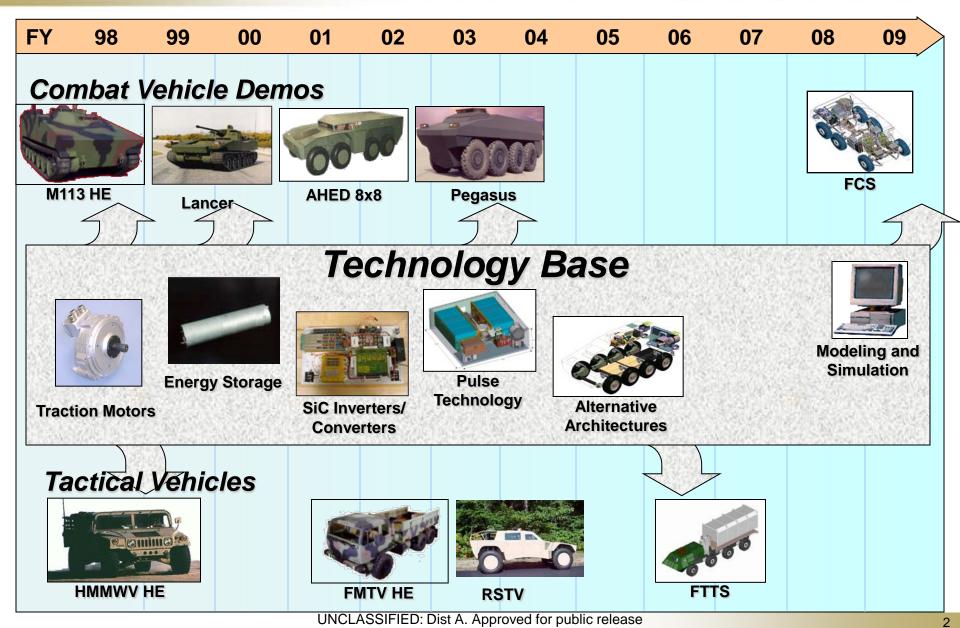
Gus Khalil Hybrid Electric Research Team Leader Ground Vehicle Power & Mobility (GVPM)

Report Documentation Page				Form Approved OMB No. 0704-0188	
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Standard Form 298 (Rev. 8-98) Prescribed by ANSI Std Z39-18 RDECOM

Army Hybrid Electric Vehicles

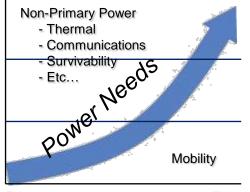






Ground Vehicle Power Needs













■ Current Future

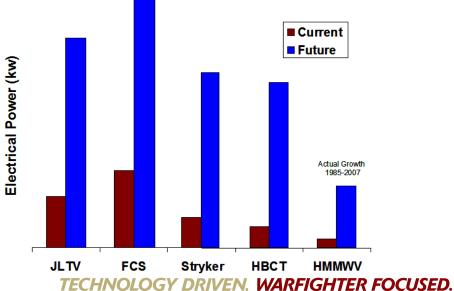
> Actual Growth 1985-2007

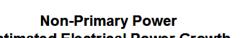
HMMWV

Estimated Electrical Power Growth











Hybrid Vehicle Challenges



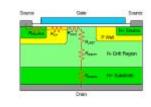
Unprecedented use of emerging technologies never proven in battle field scenarios

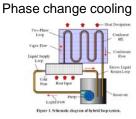
- System integration and packaging
 - Power densities of components
 - Motors, generators, energy storage
 - Power electronics
- Thermal management
 - Low operating temperature
 - ✤ Large space claims
 - High power demand from the engine/generator
- Silent Watch requirement
 - Energy storage shortfalls
 - Control strategy and limited power budget
- Onboard Exportable power
 - Clean power for Tactical Operating Centers (TOC)
 - Power supply from mobile platforms for other applications



High Power density motor

SIC MOSFET





Li-Ion Battery Pack



Tactical Operation Center (TOC)





Hybrid Electric Component Program



• Traction Motors

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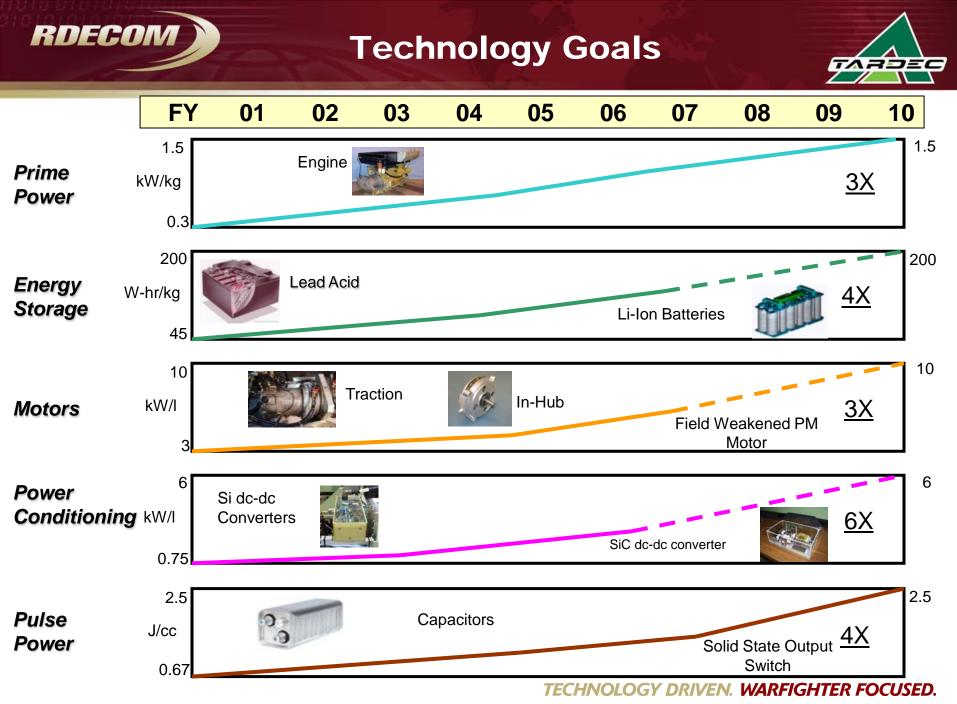
Management nermal

 Energy Storage Li-Ion

• Power Electronics/cooling

- Vehicle tests:
 ATC
 - AAEF

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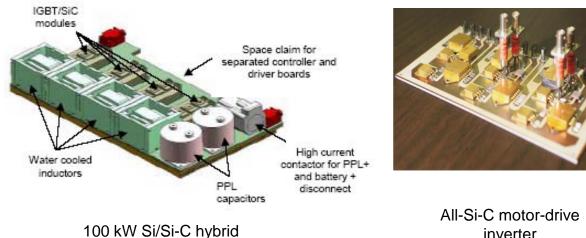
Power Electronics



- Thrust is SiC to overcome:
 - Thermal issues
 - > Efficiency
 - Low frequency requiring large capacitors
 - Low power density

DC-DC converter

Approach: Develop power devices using SiC diodes as an interim step Develop All SiC motor drives and DC-DC converters as the device technology matures





inverter

SiC PiN Diode Module



Power and Energy SIL



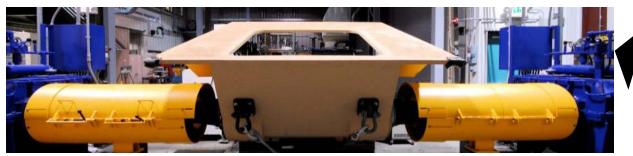
The SIL provides capability to accelerate the integration and maturation of critical FCS MGV system technologies in order to meet FCS Performance within the weight and volume constraints



System Integration

System integration into vehicle platform





HOTBUCK platform with FCS hardware TECHNOLOGY DRIVEN. WARFIGHTER FOCUSED.

RDECOM Hybrid Electric Vehicle Experimentation and Assessment (HEVEA)



Currently there are no industry or SAE standards for measuring the fuel economy of hybrid vehicles in cross country environments.

Objectives

- Develop HEV Test Operating Procedure (TOP) using accepted industry practices and DOE processes
- Determine the fuel economy benefits of hybrid electric vehicles using quantifiable test data
- Develop and Validate TARDEC M&S models

Testing

9 conventional and 7 hybrid electric vehicles are being tested

- A. Conventional:
- 2 HMMWVs,
- 2 -21/2T LMTVs
- 1 5T MTV
- 1 FMTV CVT
- 2 HEMTTS
- 1 UV
- B. Hybrid Electric:
- 1 HMMWV
- 1 RSTV
- 1 UV
- 1 UV
- 1 AH/SS MSV
- 1 FMTV
- 1 HEMTT A3



HMMWV Series HE



Parallel Hybrid MSV



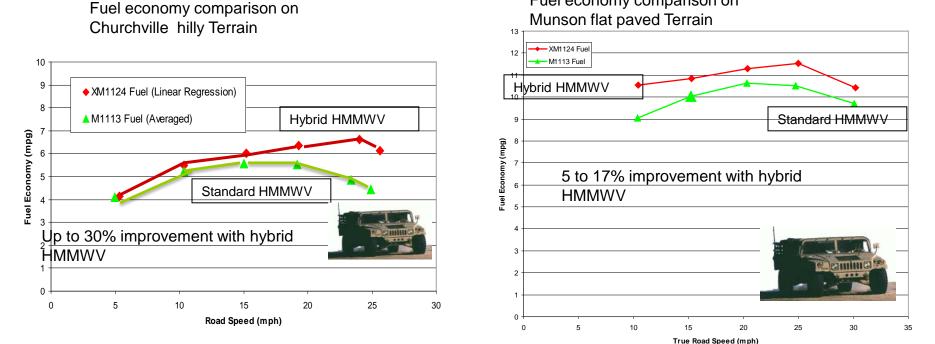


2 Parallel hybrid UVs

RSTV Series HE



Fuel Economy varies with terrain & driving conditions



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Fuel economy comparison on



HTUF DOD Tech Model



- Proven process to launch commercial production, focusing on user needs
- Over 80 national fleets, including DOD, involved in process
- Eight National Meetings of top truck OEMs, suppliers, fleets
- First 24 Pre-Production Trucks tested & fielded w/in 3 Years; million miles of experience; directly led to commercial production launch
- Military receiving first in-use hybrid field data from geographically dispersed nationwide deployment
- Six fleet Working Groups active, new Construction Equip Forum launching
- Three additional pilot deployments ready



HTUF Industry Contact Point for Dual-Use Heavy Hybrid Technologies





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Sonya Zanardelli Energy Storage Team Leader Ground Vehicle Power & Mobility (GVPM)





There are three distinct requirements for Military Energy Storage:

- Starting, Lighting and Ignition
 Batteries provide electric power to start the vehicle power generation (Engines / APUs)
- Hybrid Vehicle Boost Acceleration and Regenerative Braking Energy Capture In hybrid vehicle powertrains, batteries have the ability to supplement main engine power for burst accelerations.

In addition, batteries can be used to recover wasted energy in vehicle braking

Silent Watch

Batteries can provide the energy storage capability to power mission equipment with main engine off while the vehicle is stationary

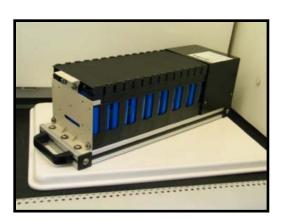
Energy Storage Team Missionn



- Pursue energy storage technology research, development, component test and evaluation for CURRENT and FUTURE ground vehicle fleet
- Identify technology barriers and develop technical solutions
- Provide technical support to customers, other teams and government agencies in all energy storage



RDECOM



Module Test & Eval



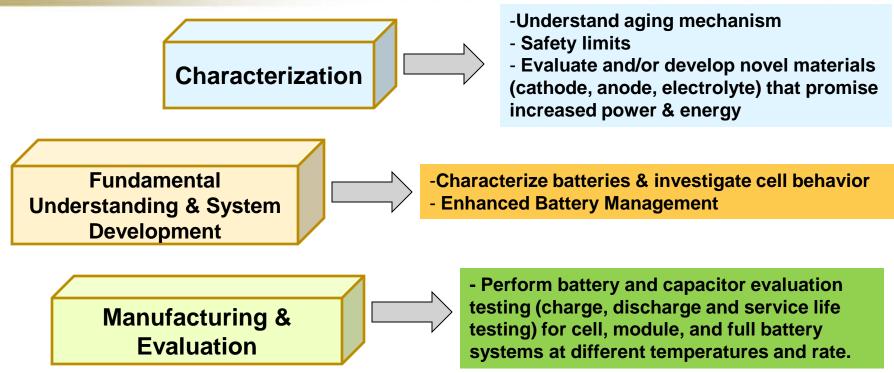
Cell Test & Eval

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Energy Storage Focus Areas





Ongoing R&D:

•Focused investigations on novel materials (cathode, anode, electrolyte) for increased power and energy & reduced cost

- •Develop advanced diagnostic tools and battery management system.
- •Develop and apply advanced models for batteries and components
- Advanced battery design techniques
- Advanced battery manufacturing techniques



Key Technology Research Challenges



Energy Storage

- Power vs. Energy trade-off design optimization.
- Manufacturing process development and cost control.
- Thermal management.
- Cell & system safety & reliability.
- System control & cell and battery management systems.
- Alternative electrochemical improvements.
- Thermal runaway process and its control.

